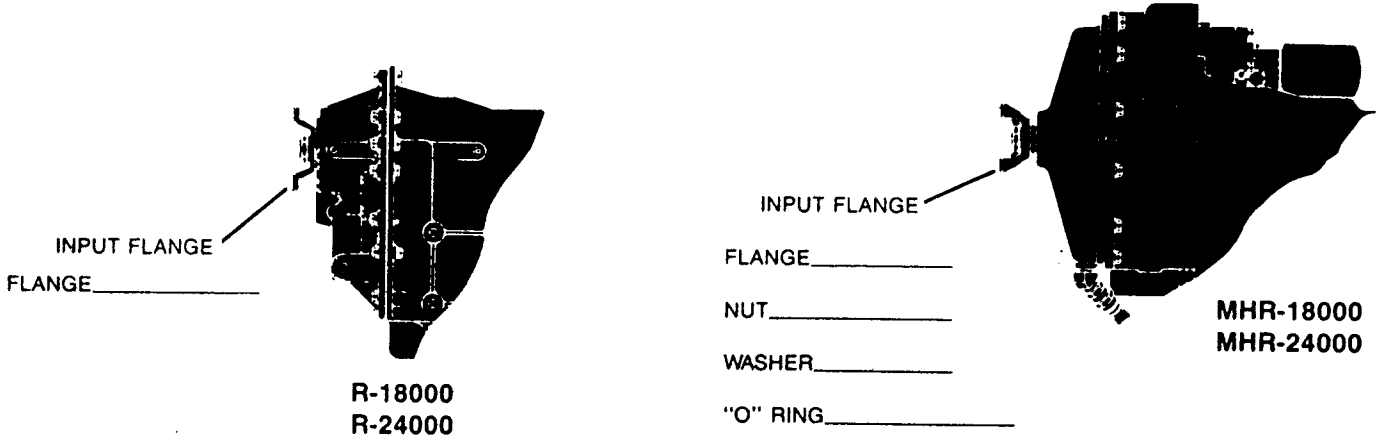
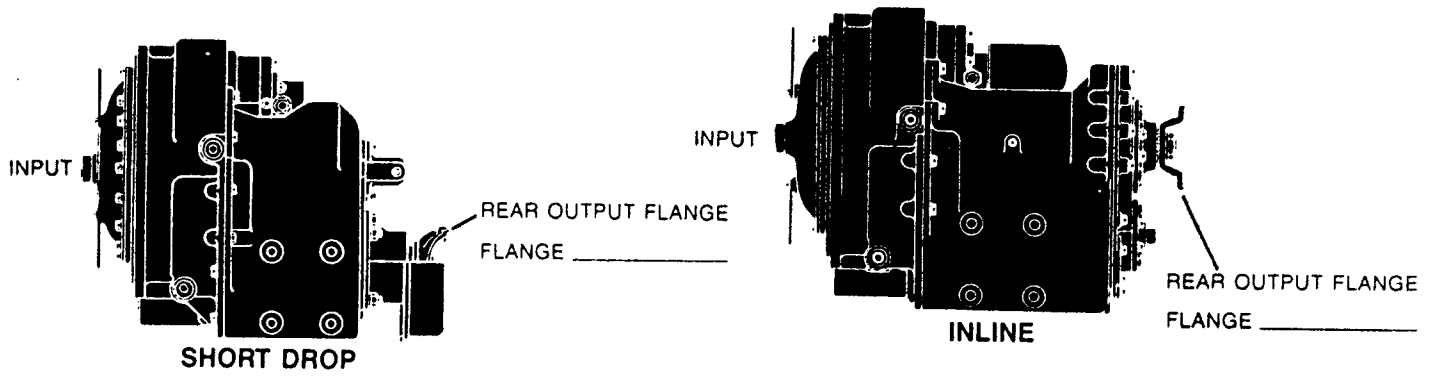
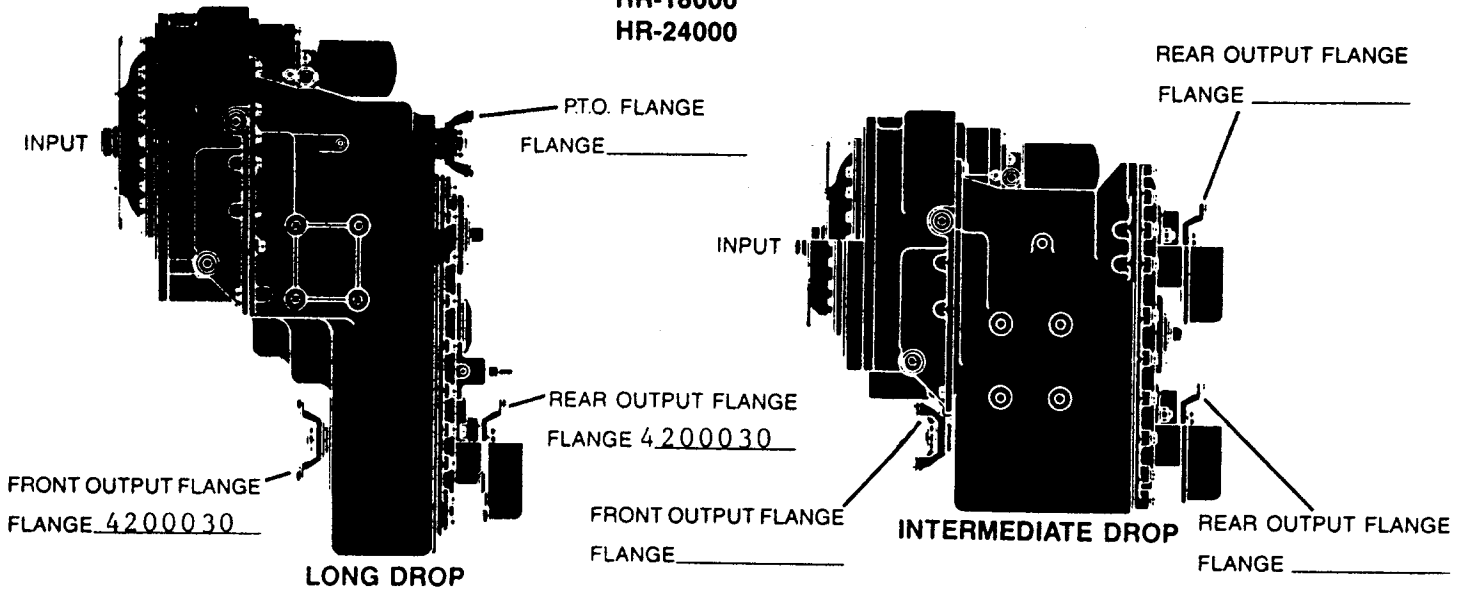


# CLARK-HURTH

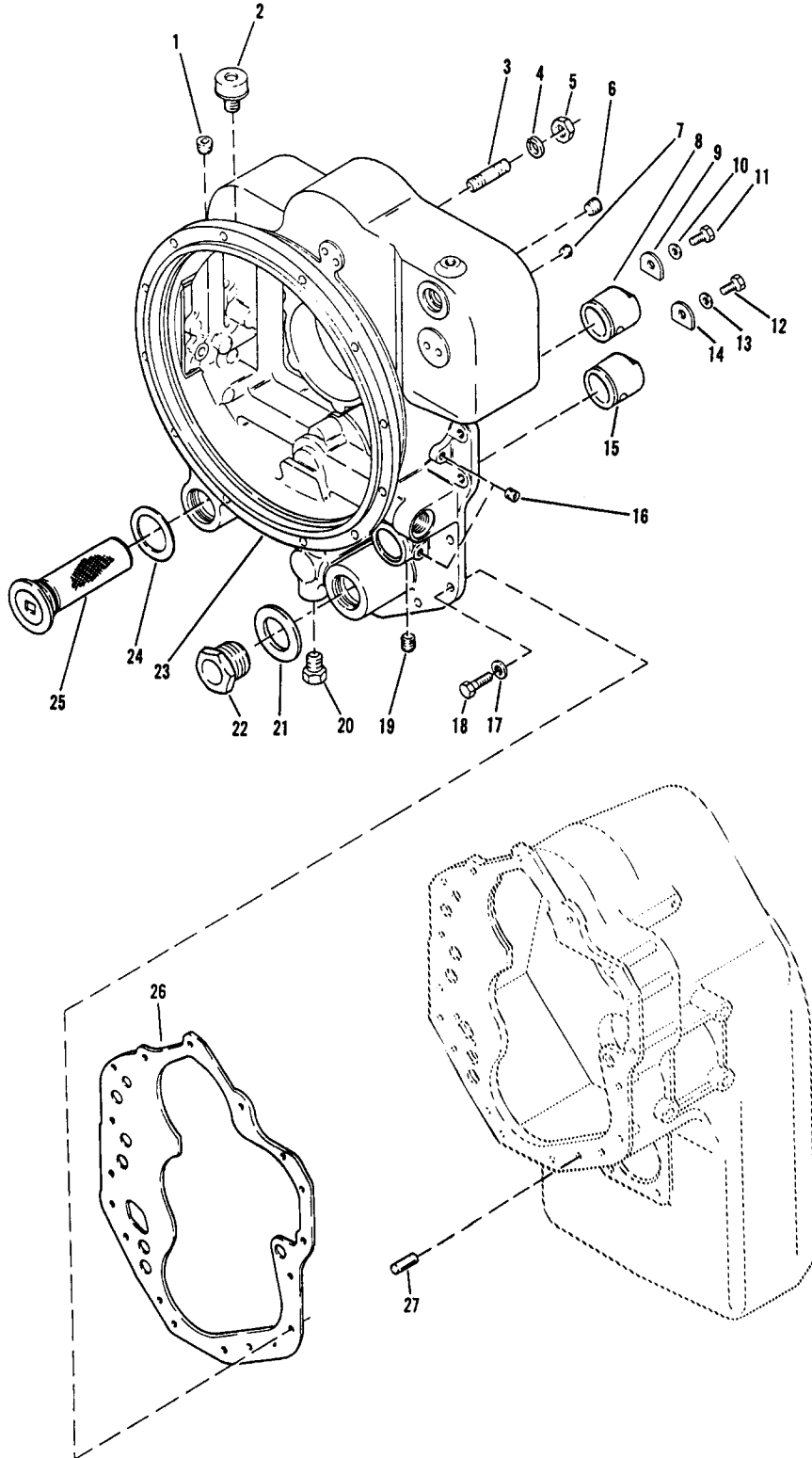
## COMPONENTS

MODEL NO. 13.6HR24341-3  
 PART NO. 4260677  
 DATE 5-5-95

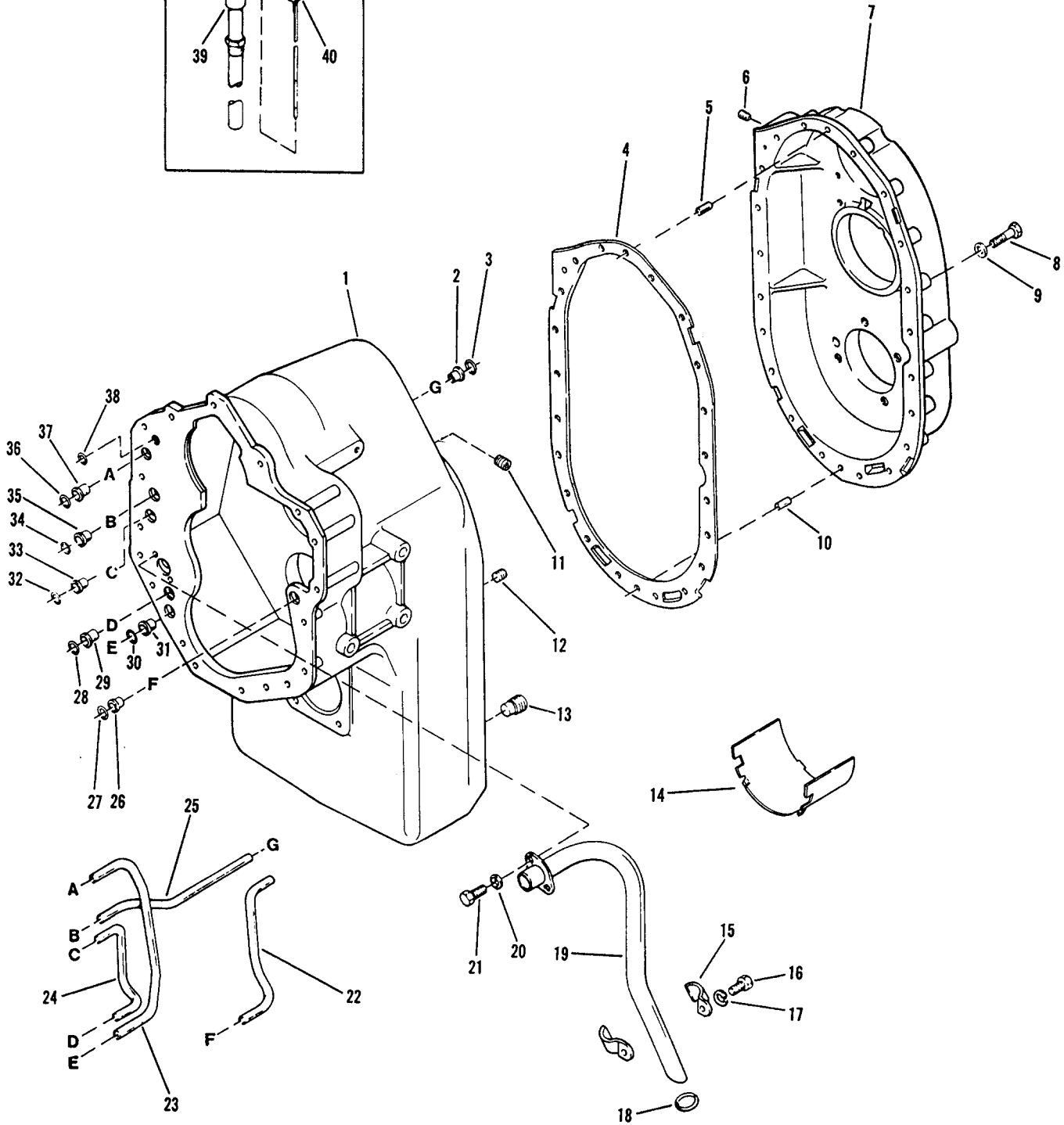
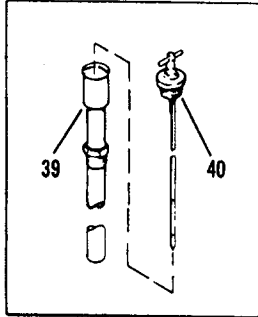
**HR-18000**  
**HR-24000**



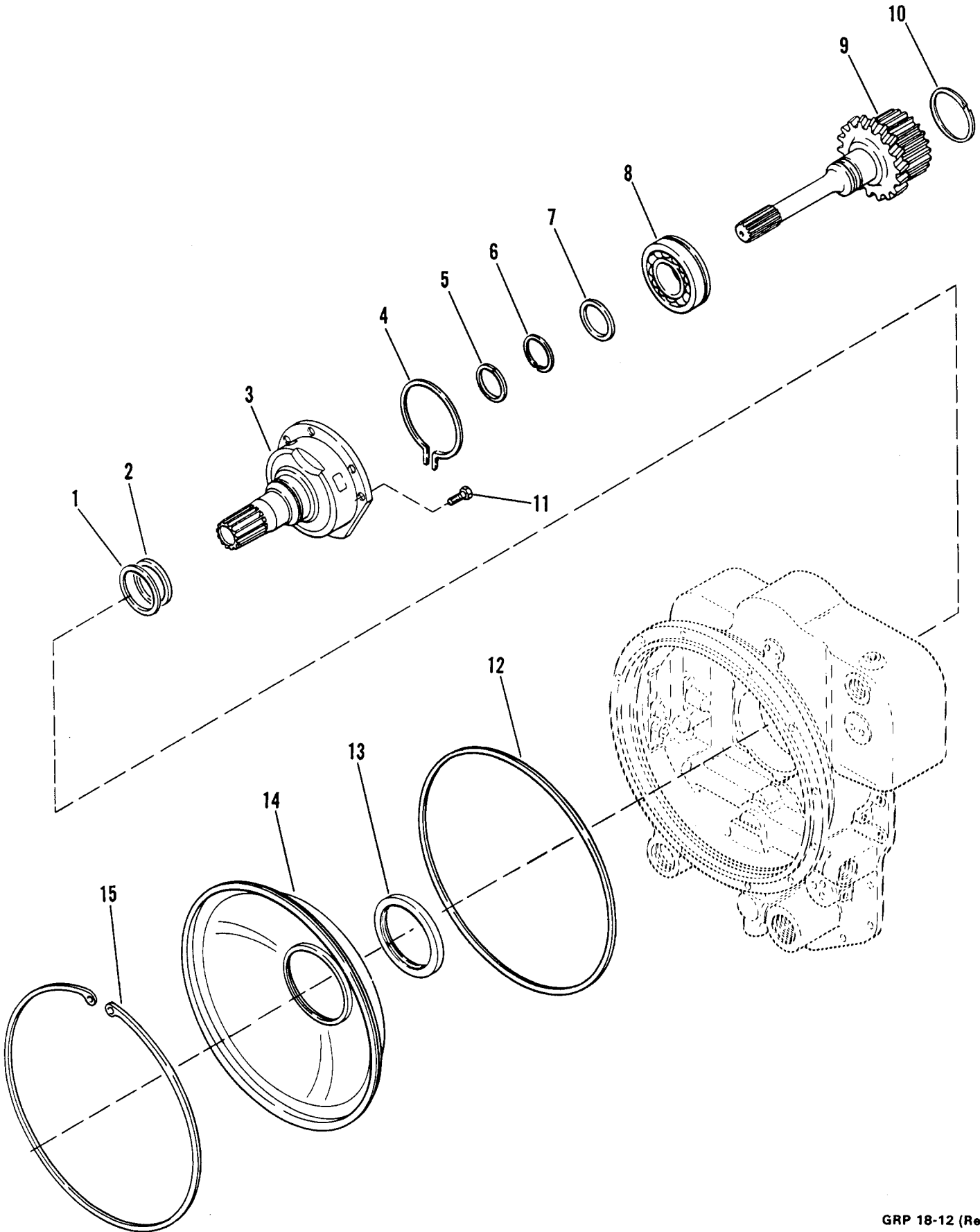
24000  
CONVERTER HOUSING GROUP

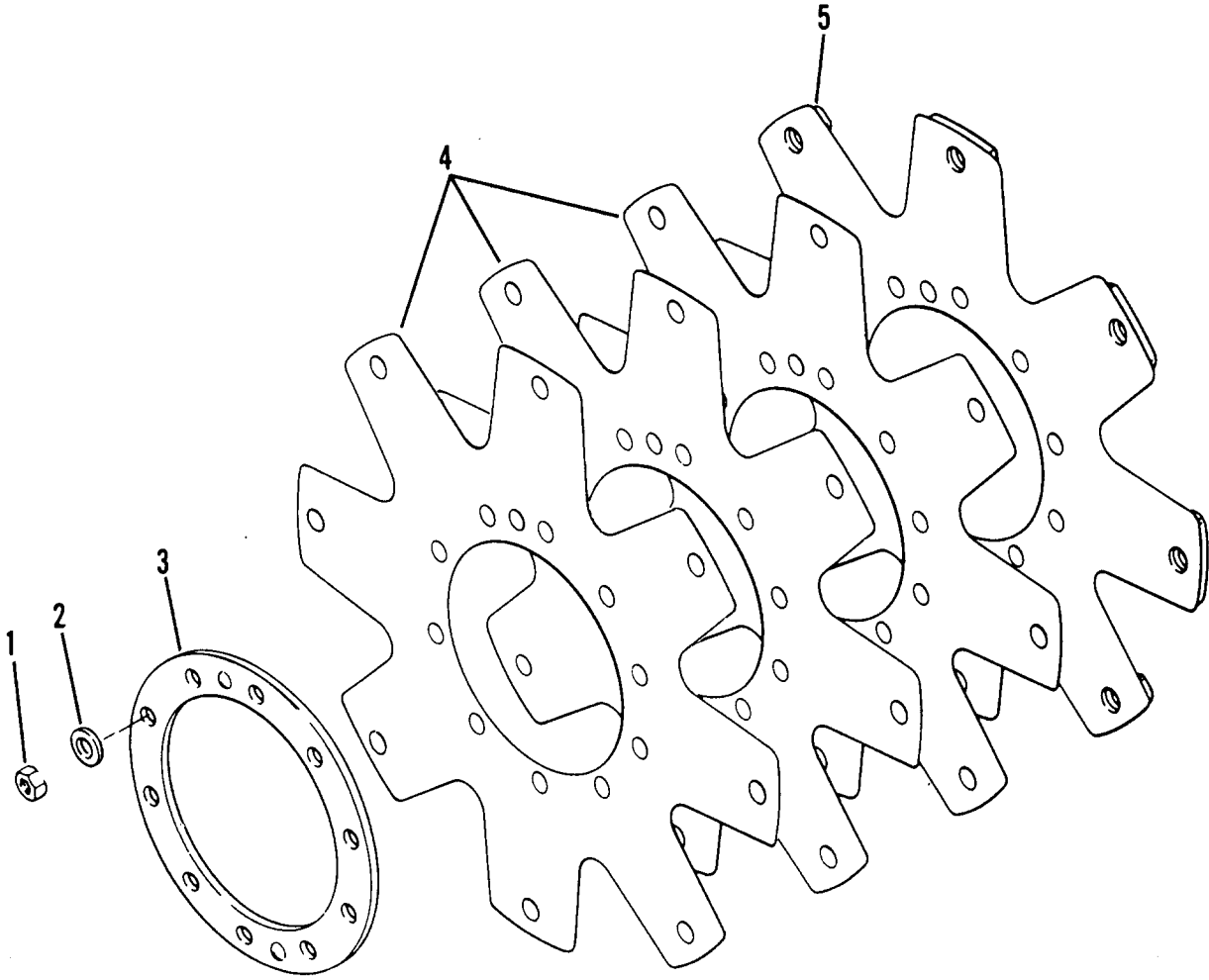


## 24000 TRANSMISSION CASE & REAR COVER GROUP

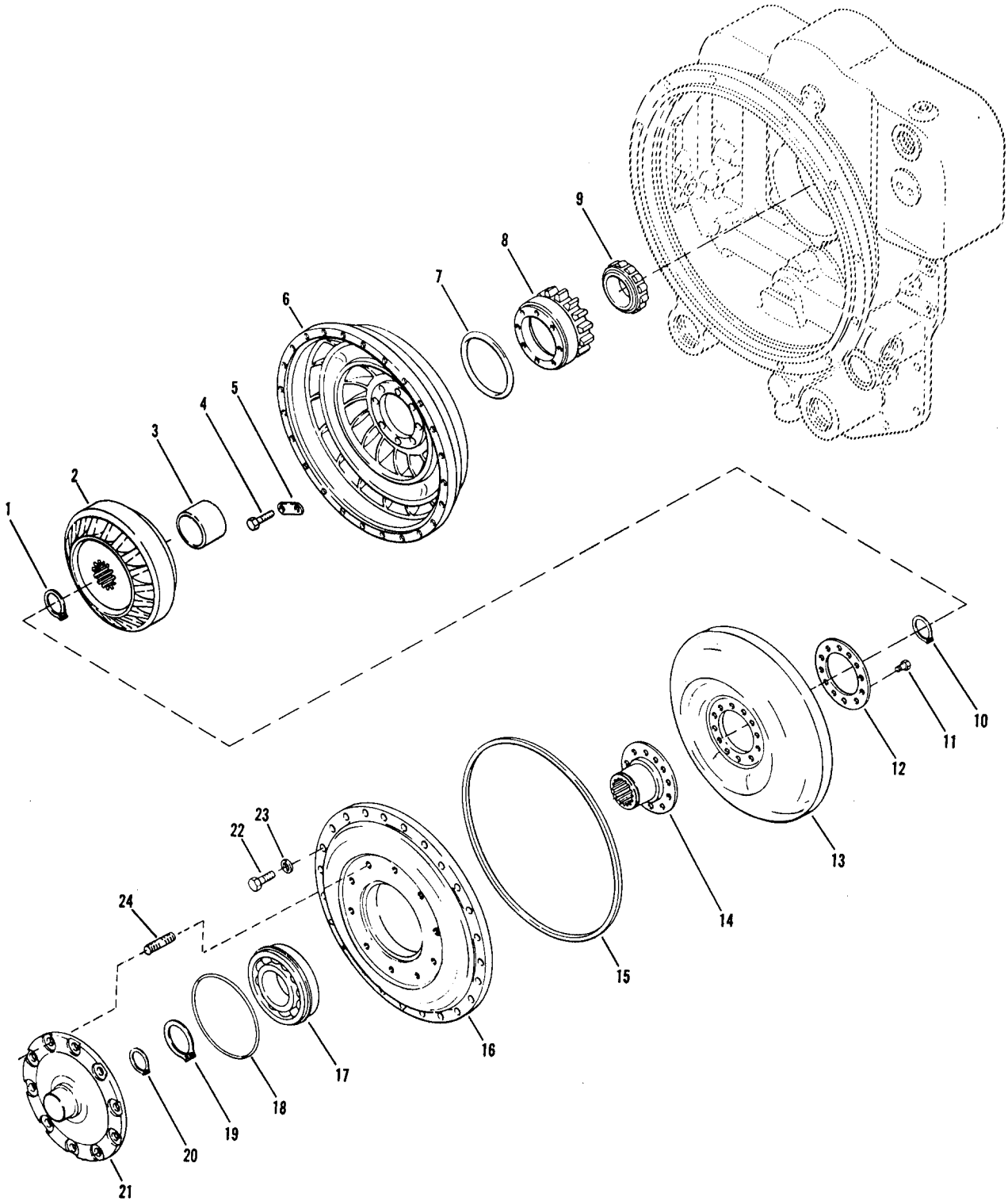


**18000 TURBINE SHAFT, STATOR SUPPORT, &  
OIL BAFFLE GROUP - WITH AUXILIARY PUMP DRIVE**

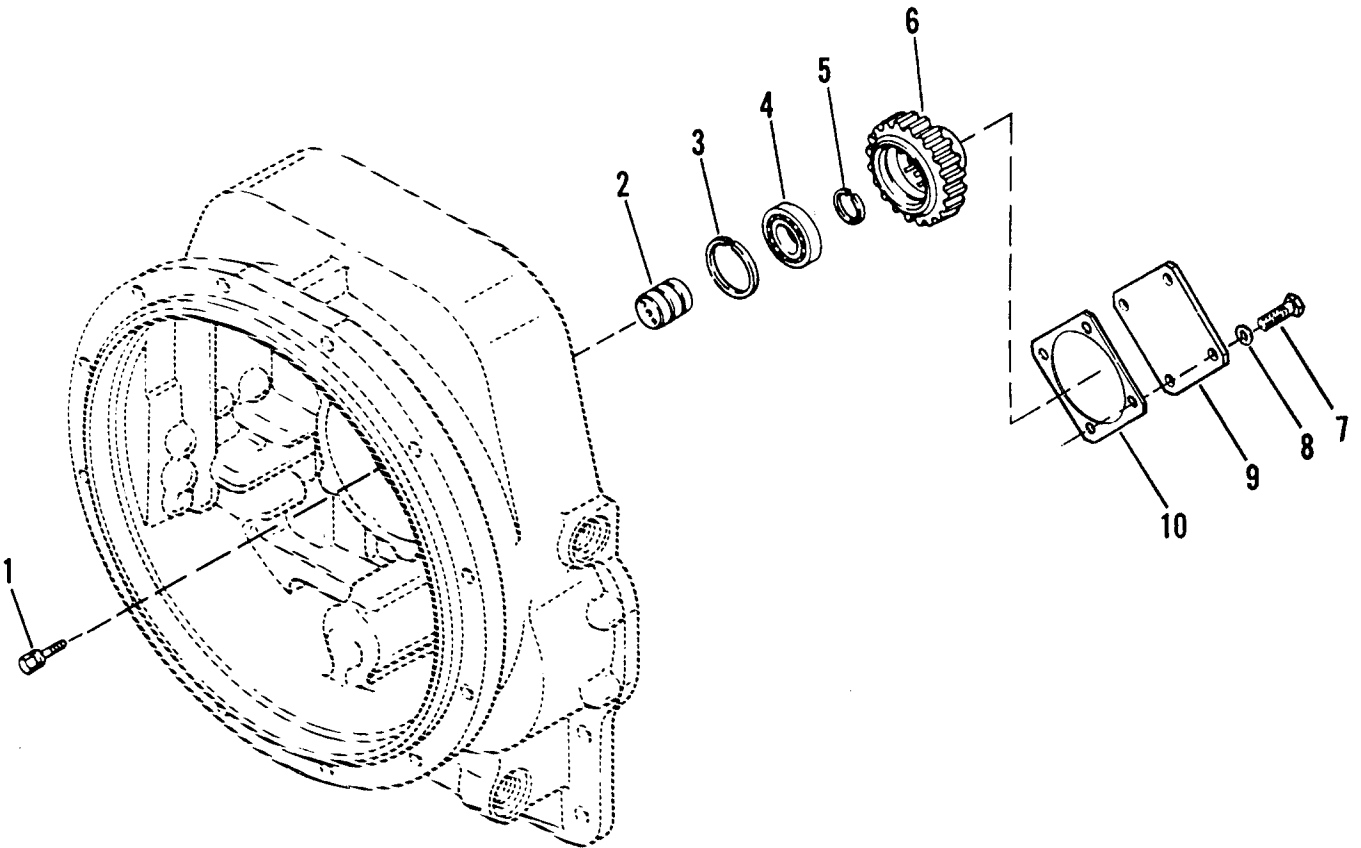




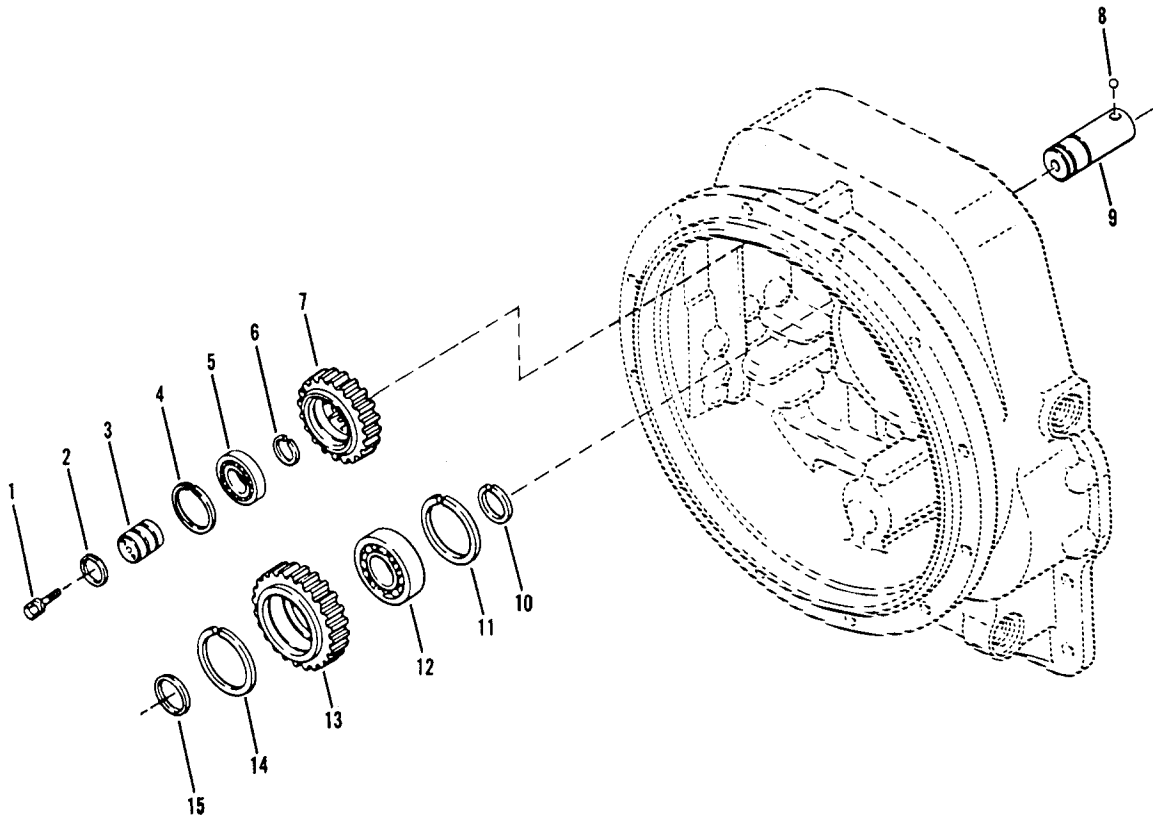
## 24000 TORQUE CONVERTER ASSEMBLY GROUP



18000  
AUXILIARY PUMP DRIVE GROUP

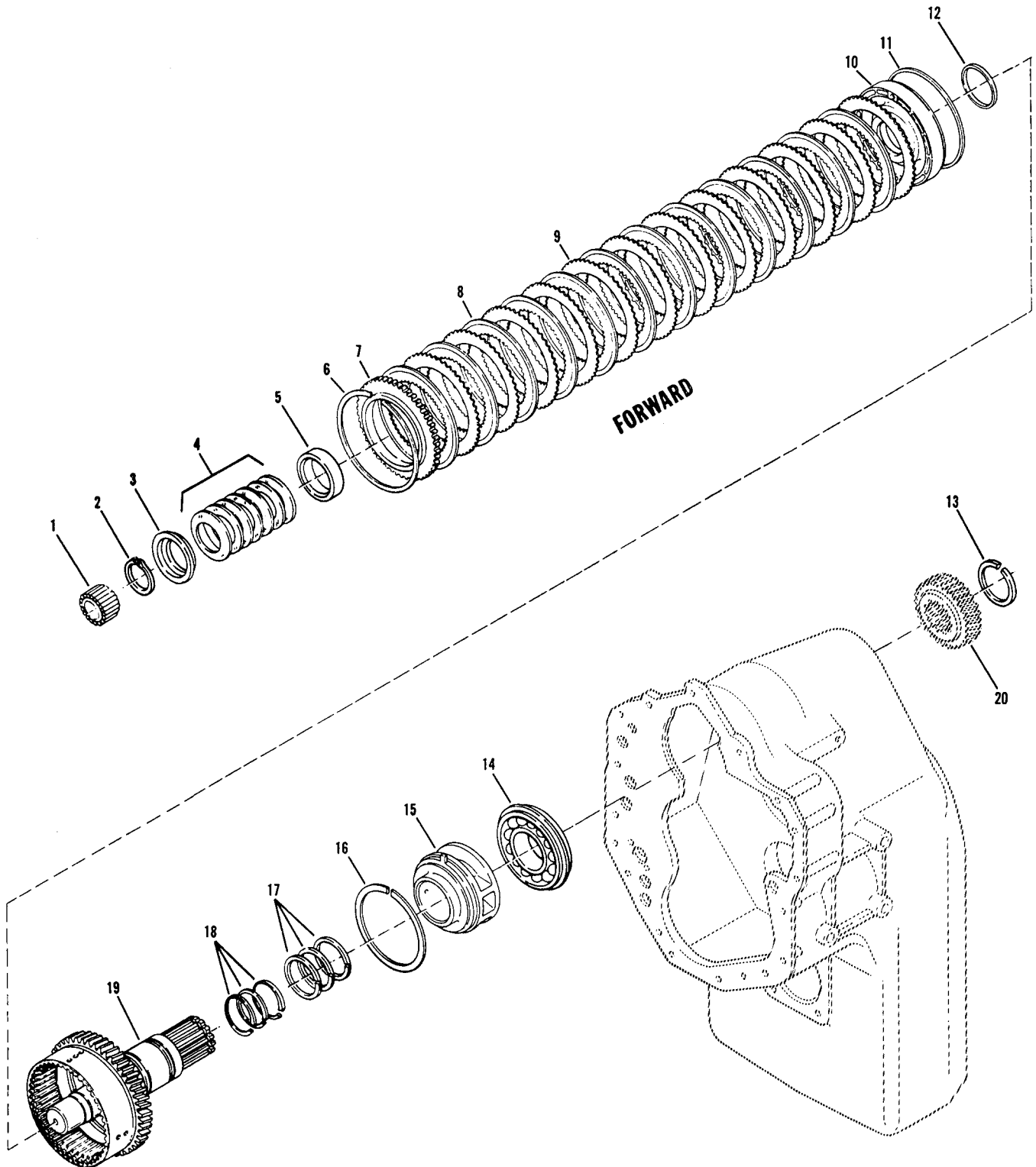


18000 CHARGING PUMP DRIVE GROUP

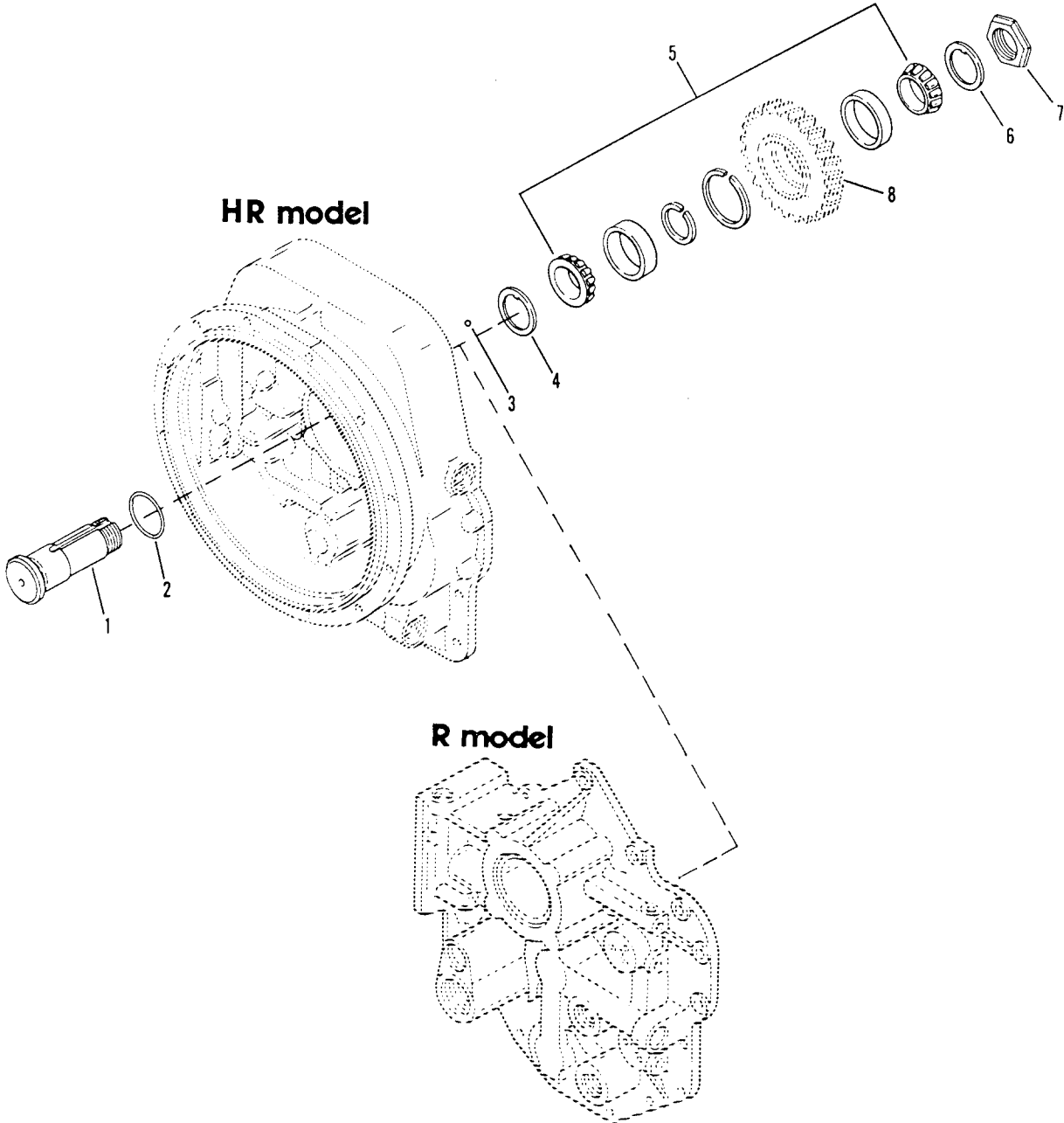




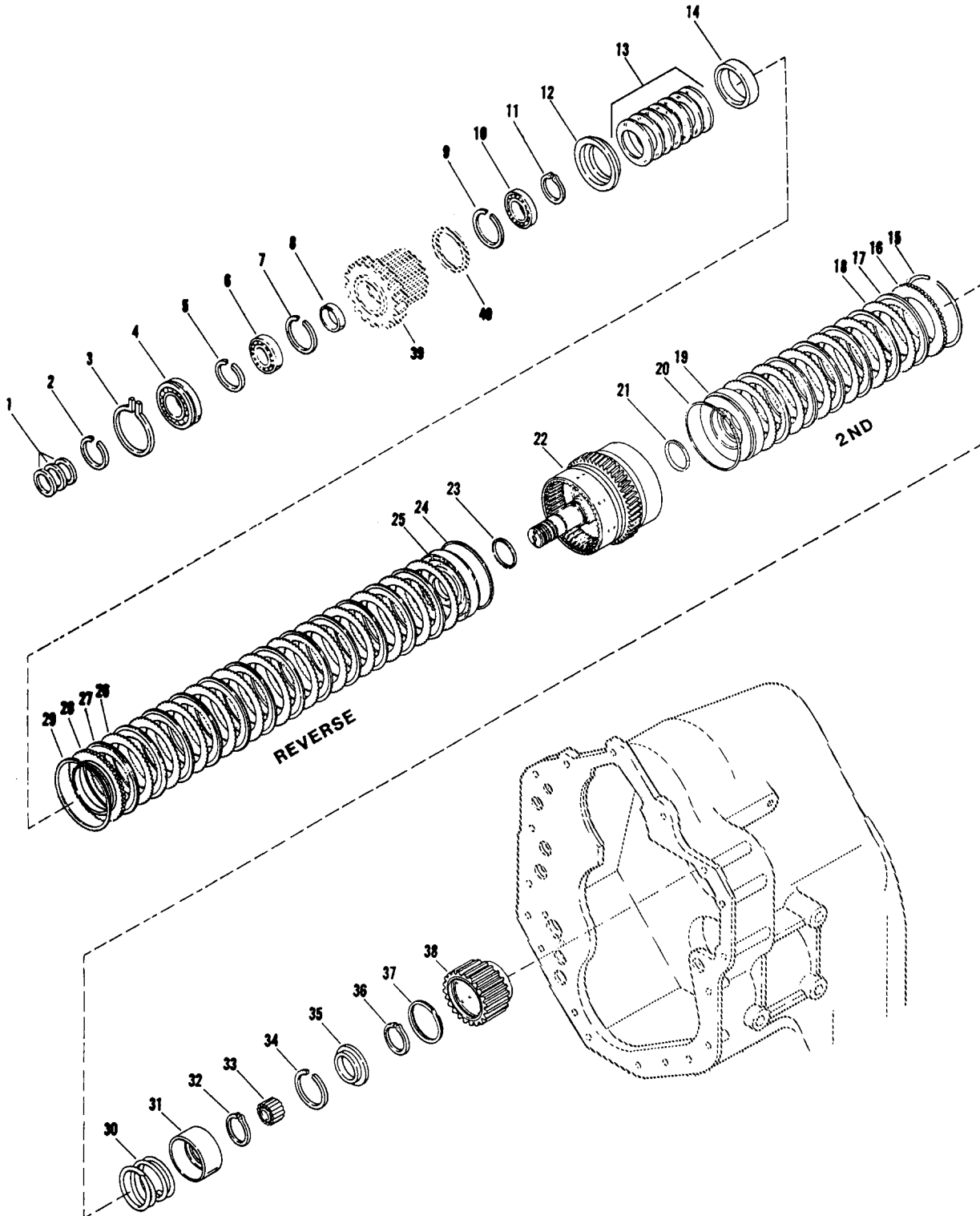
24000  
FORWARD SHAFT GROUP



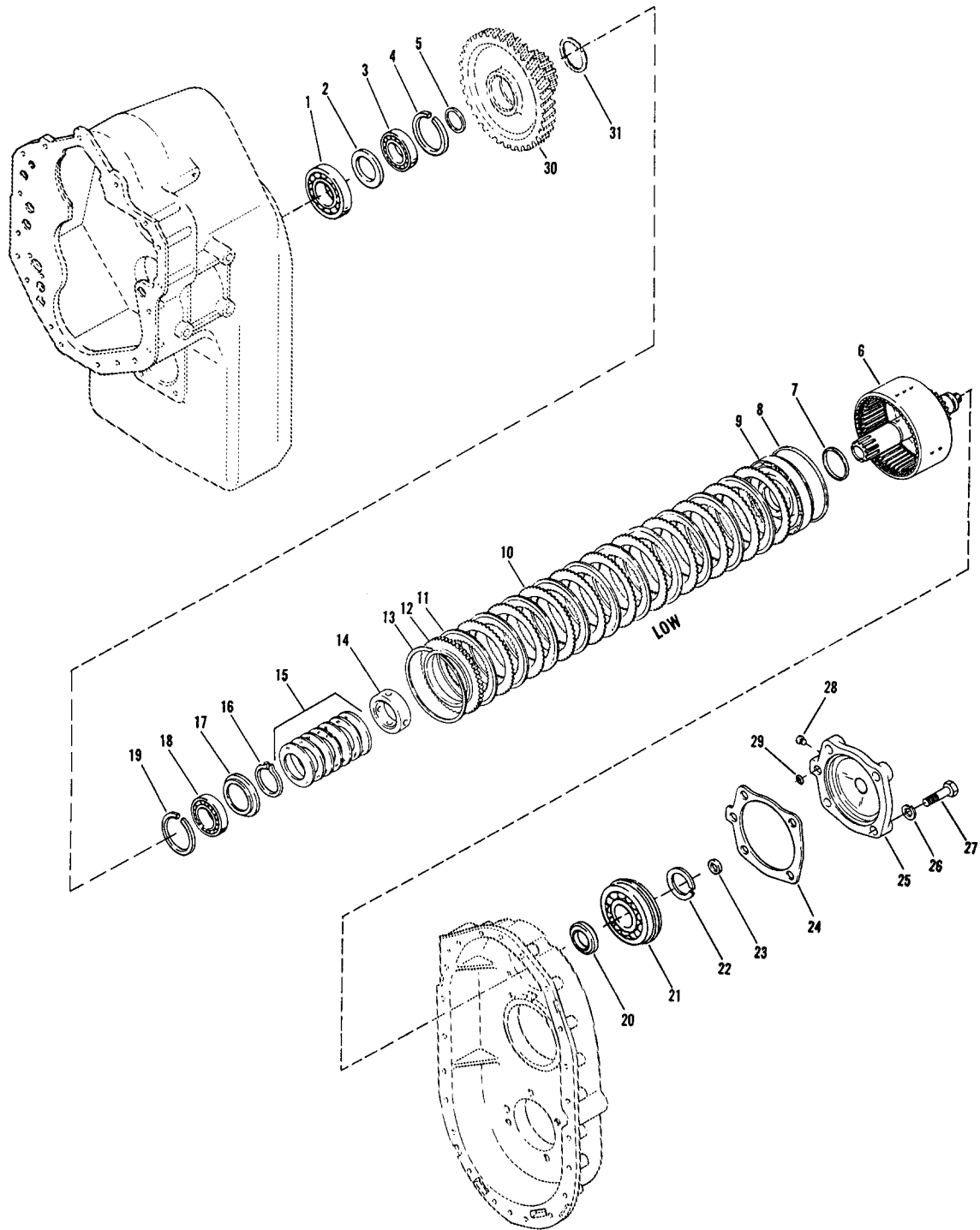
18000  
REVERSE IDLER GROUP



24000  
REVERSE & 2ND SHAFT GROUP - 3 SPEED

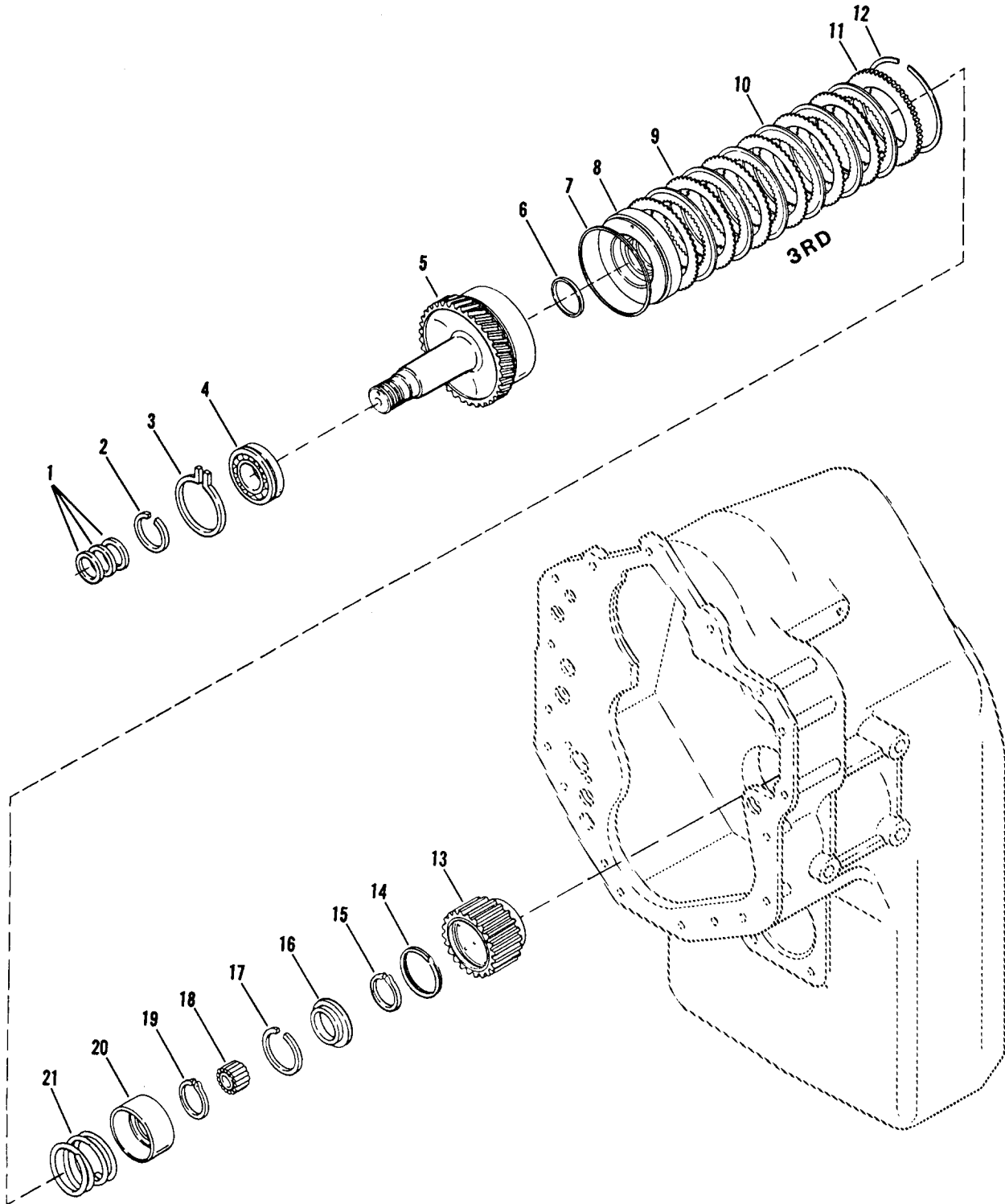


## 24000 LOW SHAFT GROUP

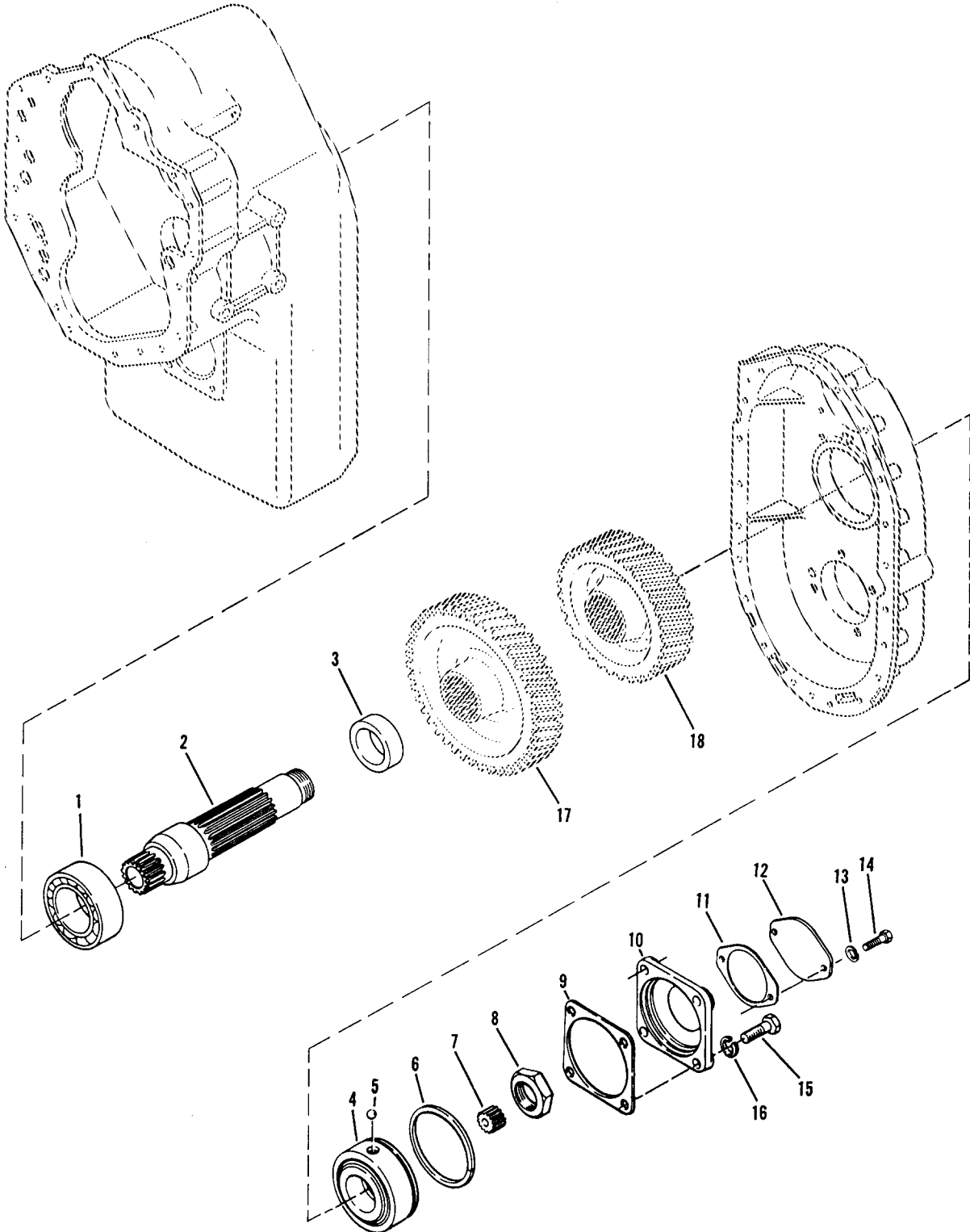


24000

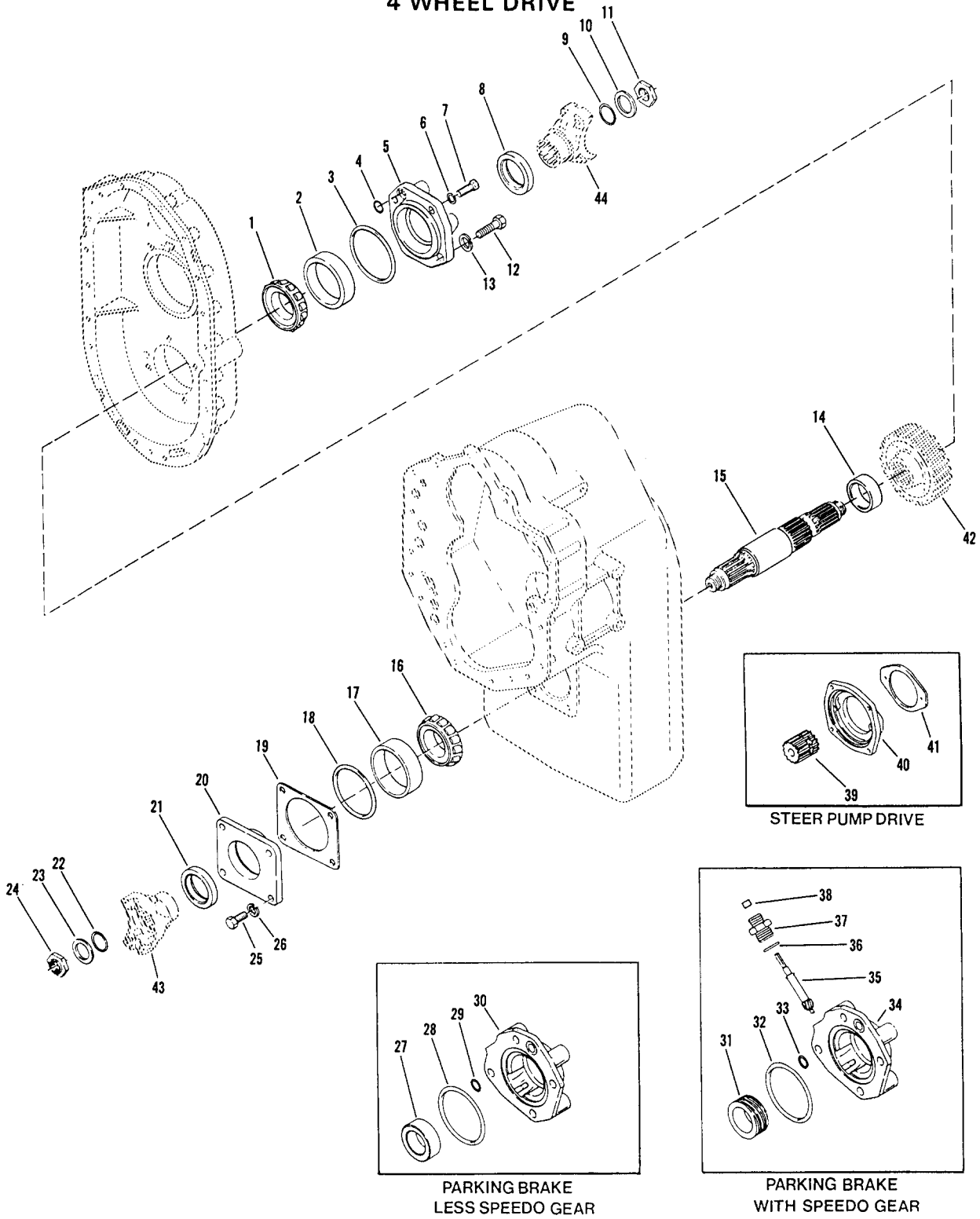
3RD SHAFT CLUTCH GROUP



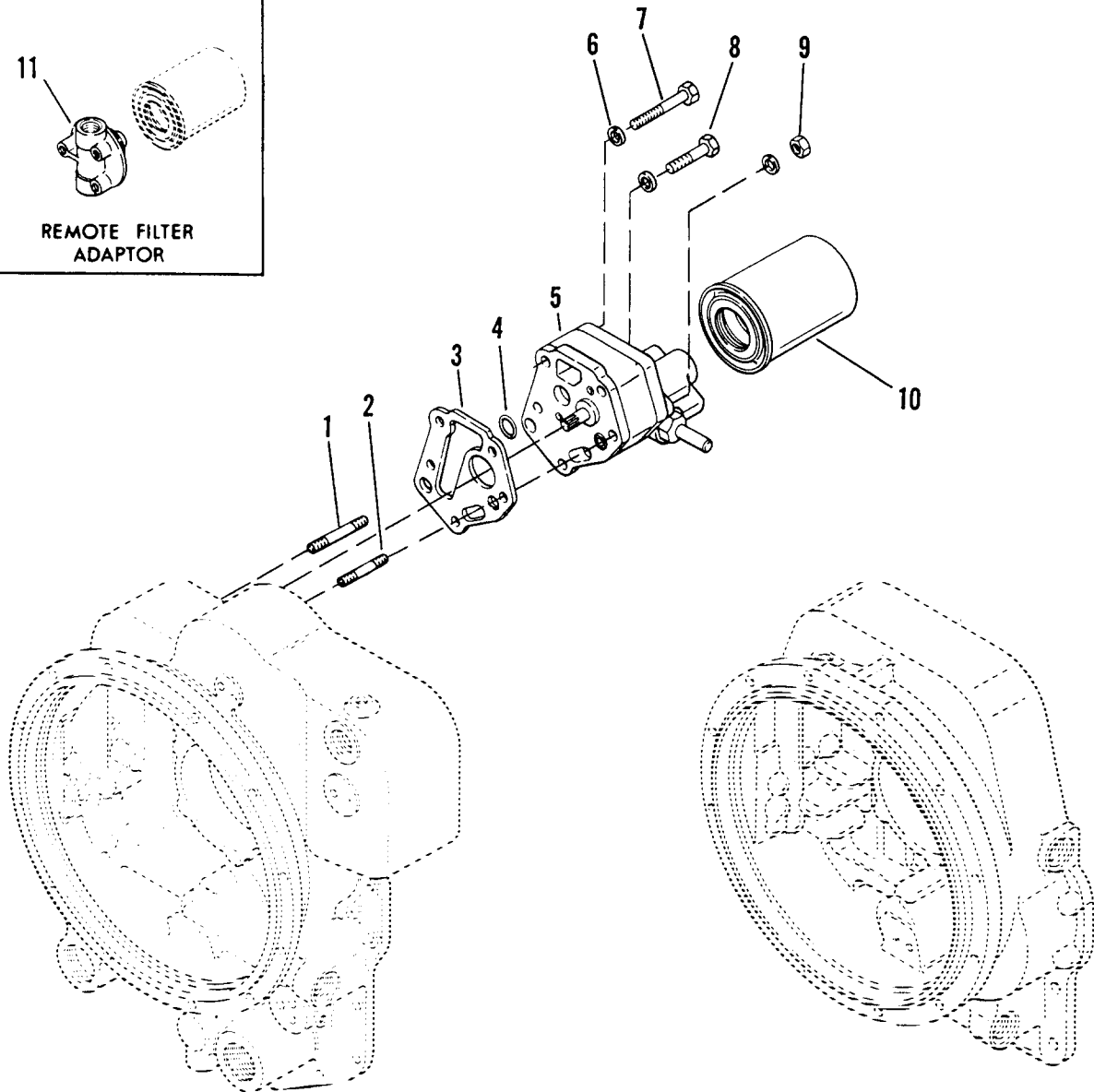
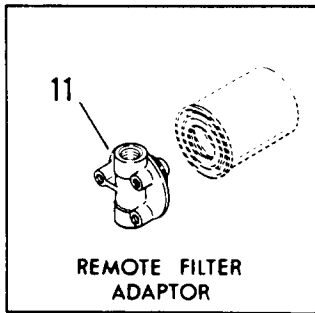
24000  
IDLER SHAFT GROUP



24000  
OUTPUT SHAFT GROUP  
4 WHEEL DRIVE

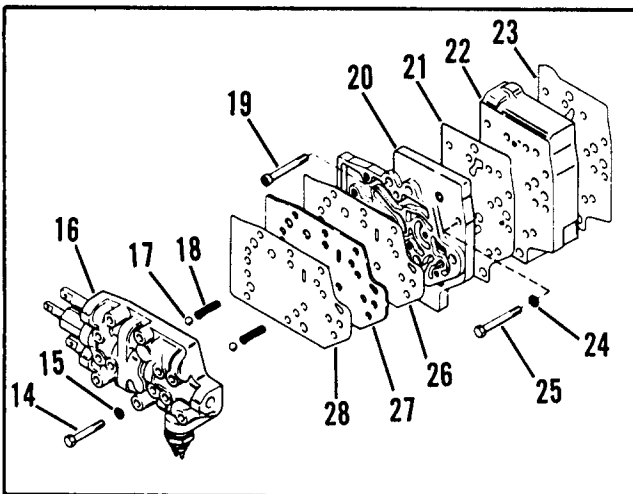
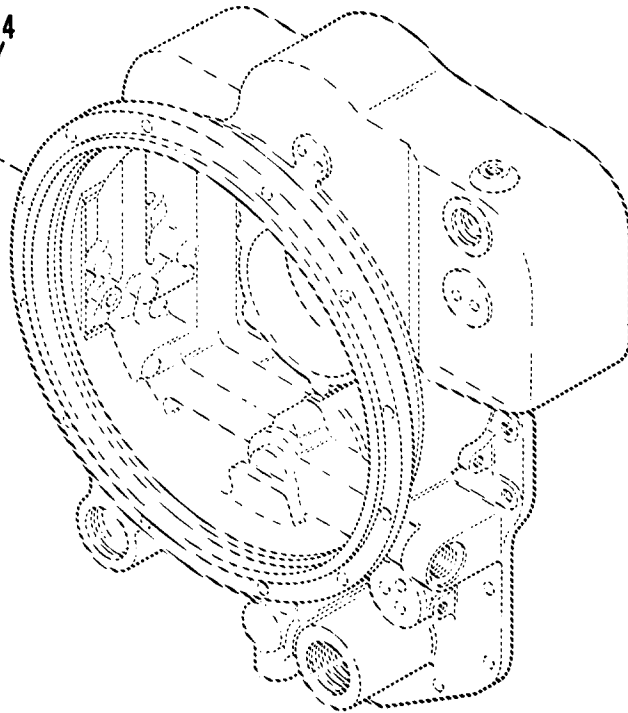
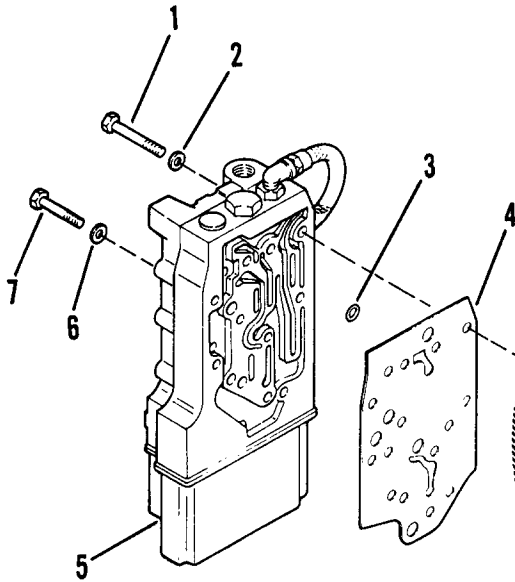
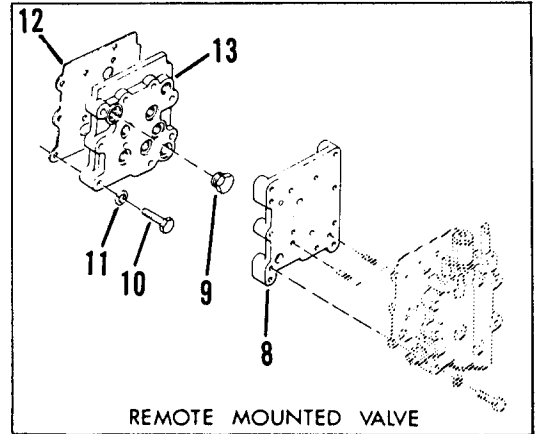


**18000 CHARGING PUMP & FILTER ASSEMBLY GROUP**



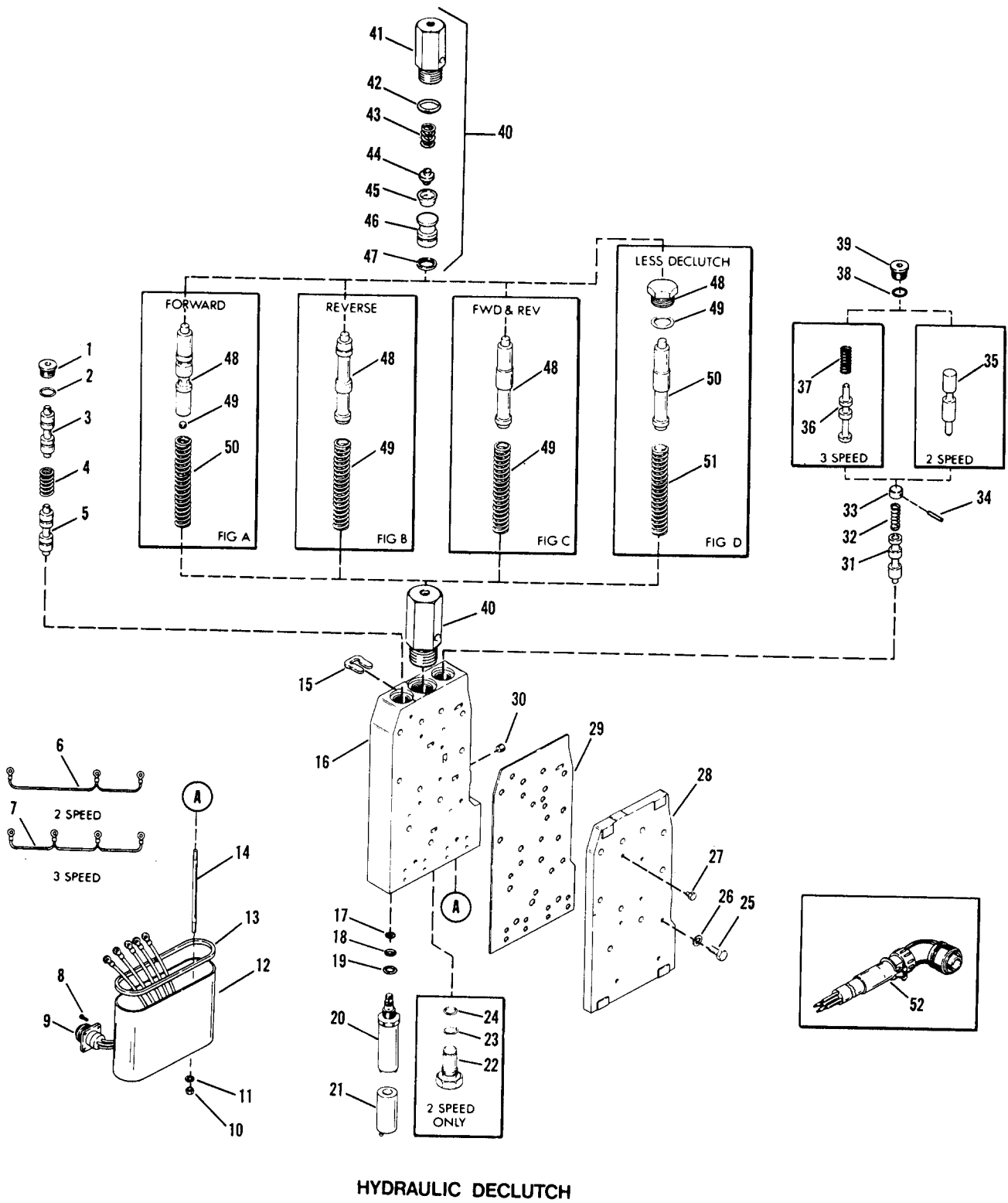


## 18000 - 6 SPEED ELECTRIC CONTROL VALVE MOUNTING GROUP



ROTATED VALVE

## 18000 ELECTRIC CONTROL VALVE ASSEMBLY





## Part Stocking Recommendation

The table below is a minimum spare parts inventory recommendation designated by letter code in each Service Parts List. Each letter code indicates a percentage for determining stock quantities to support the field population. Any quantity less than 1 or partial quantities need not be stocked.

Letter Code	Percentage	Example
A	15%	Part quantity = 10 per unit Field Population = 240 units Recommended stock = 240 units x 10 per unit x .15 = 360 parts
B	10%	Part quantity = 4 per unit Field Population = 66 units Recommended stock = 66 units x 4 per unit x .10 = 26.4 or 26 parts
C	6%	Part quantity = 2 per unit Field Population = 203 units Recommended stock = 203 units x 2 per unit x .06 = 24.4 or 24 parts
D	4%	Part quantity = AR* Field Population = 42 units Recommended stock = 42 units x 3 per unit x .04 = 5.04 or 5 parts
E	2%	Part quantity = 1 per unit Field Population = 75 units Recommended stock = 75 units x 1 per unit x .02 = 1.5 or 1 part
*Part quantities denoted by "AR" (as required) should be ordered by a quantity of 3 per unit.		

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